

## **Removal of chlorinated phenolic compounds from the environment and desulfurization of oil with carbon nanoporous**

Ghasem Zolfaghari<sup>1\*</sup>

\*1. Department of Environment Science and Engineering, Faculty of Environmental Sciences, Hakim Sabzevari University, Sabzevar, Iran.

\*Email Address: [ghr\\_zolfaghari@yahoo.com](mailto:ghr_zolfaghari@yahoo.com)

<b>Article Info</b>	<b>ABSTRACT</b>
<b>Article Type:</b> Research Paper	<p>Annually, heavy metal pollution is increasing in the environment and this eventually causes serious hazards for health of human, animal and plant populations. Heavy metals with their harmful effects are the major pollutants in big cities. Tehran is a big city and faced with this problem. Heavy metals such as arsenic, iron, zinc, lead, cadmium, chromium, copper, manganese and nickel exist in the air of Tehran. These pollutants are inhaled by inhabitants and cause serious problems for human body. Among streets, roads and highways of the city, Enqelab Street is one of the busiest and particularly from Enqelab Square to Imam Hossein Square. In this study, the results of measuring heavy metals including arsenic, iron, zinc, lead, cadmium, chromium, copper, manganese and nickel in the air of the street are presented with the health risk assessment from permanent and temporary residents in the area. In this study, the results of measuring heavy metals including arsenic, iron, zinc, lead, cadmium, chromium, copper, manganese and nickel in the air of the street are presented with the health risk assessment from permanent and temporary residents in the area.</p>
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**EXTENDED ABSTRACT****Introduction**

Various studies have been conducted in the field of environmental pollution. In recent years, the contamination of aromatic pollutants such as phenolic compounds in aquatic ecosystems has attracted increasing attention. Phenolic compounds are toxic and carcinogenic and cause unpleasant taste and smell in drinking water. The US Environmental Protection Agency has listed eleven types of phenols as highly toxic substances, among which chlorophenols are the most toxic and carcinogenic. The reported sources of phenol pollution include rain water, surface water, underground water, soil, gases from burning wood, exhaust gas from cars, wastewater from many industries such as pharmaceutical, petrochemical, wood, metal forming, paint, electrical coating of surfaces, resins, plastics, rubber and glue industries. Wastewaters containing phenolic compounds are considered a serious problem due to their high toxicity, low degradability and ecological aspects. Contamination of soils and waters by fossil fuels or their derivatives is a widespread problem in many industrialized countries. Commercial gasoline and diesel contain a large amount of organic sulfur compounds with a concentration of 300 and 500 ppmw (parts per million by weight). One of the goals of the U.S. EPA is to decrease the content of sulfur in diesel oil to 30 ppm. These sulfur compounds present in the fuel oils can cause serious environment pollution because they will be turned into SO<sub>x</sub> species during combustion. Sulfur compounds also result in the severe corrosion of reactors and equipment in the oil processing step. It promotes investigation of new techniques of separations because low concentrations cannot be achieved using hydrodesulfurization (HDS). HDS is not able to remove aromatic heterocyclic sulfur compounds to the required levels. Thus, desulfurization, i.e. removal of organic sulfur compounds from fuel oils, is a required practice across the world and has become an important unit operation in petroleum refining. Among those compounds, dibenzothiophene is considered as refractory species. Recently investigated methods have been oxidation with hydrogen peroxide in the presence of lithium oxides or reaction-enhanced adsorption on undisclosed reactive adsorbent. In the latter method, a proprietary adsorbent attracts sulfur and withdraws it from dibenzothiophene and an aromatic hydrocarbon is released to the system. Some of the methods that have been used so far to remove the phenolic compounds from water sources include absorption, chemical oxidation, photolysis, sedimentation, filtering, osmosis, and ion exchange. Recently, many types of nanostructured carbons have been produced through templating approaches. Ryoo et al. reported the first preparation of new type of mesoscopically ordered carbon molecular sieves CMK-1 and CMK-3 (cubic and hexagonal, respectively) by carbonizing sucrose inside the pores of the cubic MCM-48 and hexagonal SBA-15 mesostructured silica materials. The ordered mesoporous carbon replicas of cage-like mesoporous silicas SBA-1, SBA-7, SBA-16, and FDU-12 were reported as well. Furthermore, chemical vapour deposition (CVD) was applied using liquid petroleum gas (LPG) as the carbon source and HMS as the template to prepare ordered mesoporous carbon (OMC) as well as carbon nanotubes (CNT). Also Anbeia and Moradi (2009) modified ordered mesoporous carbon with HNO<sub>3</sub> and used for removing naphthalene-derived compounds. Here, we report the preparation of CMK-3 from SBA-15 as hard template and sucrose as the carbon source. CMK-3 was modified with HNO<sub>3</sub> and functionalized with gold solution by post-synthesis treatment. Au-doped oxidized mesoporous carbon, Au-OCMK-3, for removing dibenzothiophene from oil model was investigated. Furthermore in this research, SBA-16 nanostructure was first synthesized and then the surface of this nanostructure was modified using 3-aminopropyl trimethoxy silane (ASBA-16). Next, the resulting material was treated with melamine resins (Me-ASBA-16). The synthesized material was used to remove 2,4-dichlorophenol from polluted water.

## Materials and Methods

### 2.1. Materials

The reactants used in this study were gold solution (HAuCl<sub>4</sub>), tetraethyl orthosilicate (TEOS) as a silica source, Pluronic® P123 (EO<sub>20</sub>PO<sub>70</sub>EO<sub>20</sub>) and F127 (EO<sub>106</sub>PO<sub>70</sub>EO<sub>106</sub>) as surfactant, H<sub>3</sub>PO<sub>4</sub> (85%), deionized water for synthesis of mesoporous silica (SBA-15), sucrose as a carbon source, and sulfuric acid as a catalyst for synthesis of ordered mesoporous carbon.

### 2.2. Synthesis of SBA-15, SBA-16, and modification

The method of Kim et al. was used for the synthesis of SBA-16. The synthesis procedure of SBA-15 involves the use of Pluronic P123 (EO<sub>20</sub>PO<sub>70</sub>EO<sub>20</sub>; BASF) as the template agent, which is dissolved in distilled water and H<sub>3</sub>PO<sub>4</sub> (85%) (Aldrich) obtaining initial solutions with the following molar compositions: 1:0.017:1.5:208 SiO<sub>2</sub>/P123/H<sub>3</sub>PO<sub>4</sub>/H<sub>2</sub>O. To modify SBA-16 with propylamine, 2 g of SBA-16 is spread in 70 mL of dry toluene, and then 1 g of aminopropyltrimethoxysilane is added to the mixture under nitrogen vacuum (Amino-SBA-16). Diisopropylethylamine was used for the synthesis of melamine resins on silicate nanoporous modified with propylamine (Me-SBA-16).

### 2.3. Synthesis of CMK-3 and functionalization

The synthesis method for CMK-3 was to dissolve 1.25 g sucrose and 0.14 g H<sub>2</sub>SO<sub>4</sub> in 5.0 g H<sub>2</sub>O, and to add this solution with 1 g SBA-15. The texture and surface chemistry of synthesized CMK-3 was modified by means of oxidation treatment in liquid phase. Au-doped OCMK-3 was prepared by mixing 5000 ppm of HAuCl<sub>4</sub> and OCMK-3 for 10 h. The solid was separated by filtration, washed and vacuum dried. These samples were reduced to form nanoparticles of Au using 0.1 M NaBH<sub>4</sub> solution.

### 2.4. Adsorption tests

To investigate the adsorption process, the amount of 0.9 g/L of the synthesized adsorbent was mixed with solutions of 2,4-dichlorophenol in concentrations of 10, 20, 30, 50, 100, 150 and 200 mg/L and in time 15, 30, 60, 120, 180, 240 and 300 minutes were mixed by a mechanical stirrer. Then the adsorbent was separated from the solution with the help of filter paper and the amount of absorption was measured (adsorbent dose = 0.9 g/L, temperature: 40 °C, and pH = 7). Also, to investigate the effect of adsorbent dose, the amounts of 0.2, 0.4, 0.6 and 0.8 g/L were tested at a concentration of 10 mg/L of the pollutant at a temperature of 40 °C and a pH of 7. Pollutant adsorption percentage (R) was calculated using following equation:

$$R = \frac{C_0 - C_e}{C_0} \times 100$$

where C<sub>0</sub> and C<sub>e</sub> are the initial and equilibrium concentrations of the compound in mg/L, V is the solution volume in L, and m is the adsorbent mass in g. Measurement of absorbance was analyzed by UV-Vis spectrophotometer. In the case of Au-OCMK-3, the absorption process was carried out under the same conditions.

## Results and discussion

Figure 1 shows the XRD pattern obtained for SBA-16, Amino-SBA-16 and Me-SBA-16 compounds. These three materials show regular silicate structure. In this figure, three XRD peaks corresponding to the reflections of 110, 200 and 211 of the three-dimensional space group are observed. The matching of the XRD pattern found in the reported studies for the compound SBA-16 proves the correctness of the synthesis of this compound. The low-angle XRD patterns of CMK-3 and Au-OCMK-3 are shown in Fig. 2. The nitrogen adsorption-desorption isotherms performed at 77K for the CMK-3 before and after modification are showed in Fig. 3. Both mesoporous materials yield a type IV isotherm. The type IV isotherm (IUPAC classification) is typical for mesoporous systems.

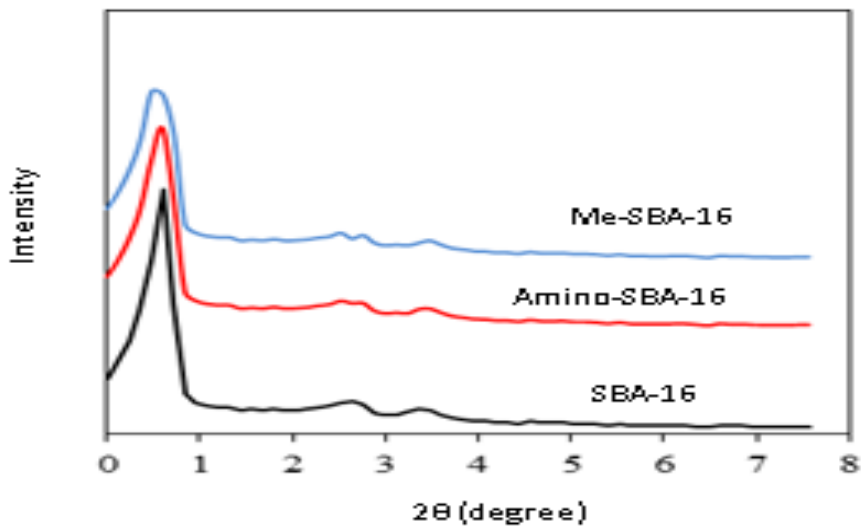


Figure 1. XRD pattern obtained for SBA-16, Amino-SBA-16 and Me-SBA-16 compounds.

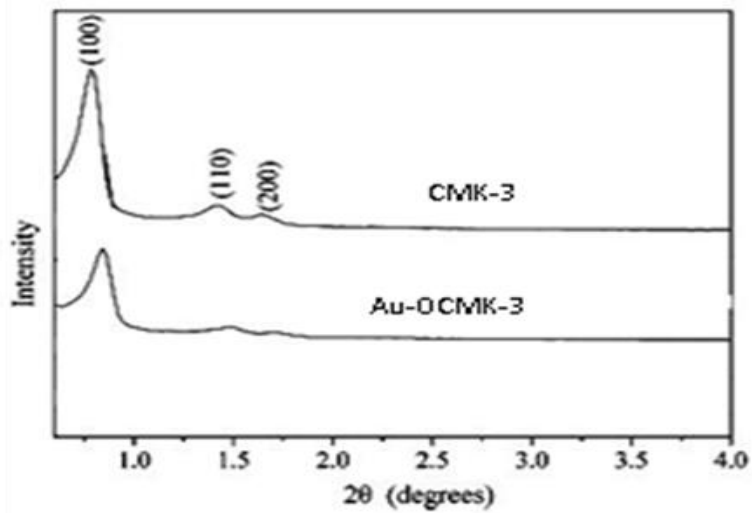


Figure 2. Low-angle XRD patterns of CMK-3 and Au-OCMK-3.

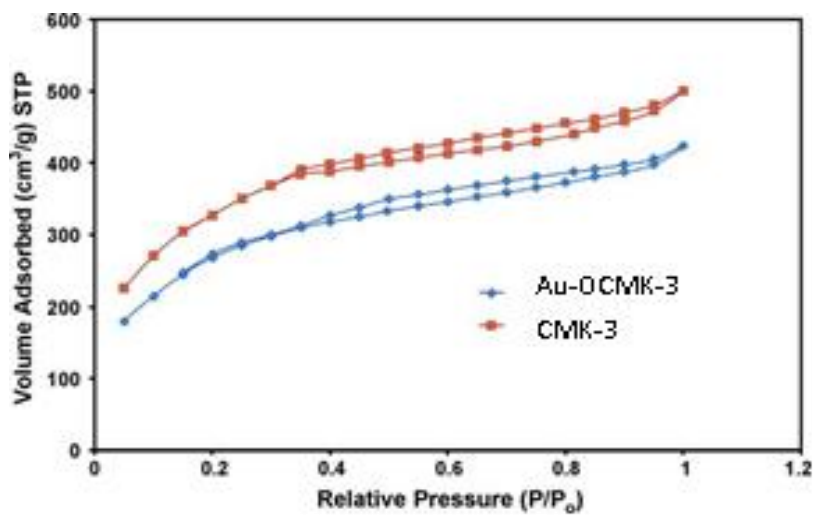


Figure 3. Nitrogen adsorption–desorption isotherms of CMK-3 and Au-OCMK-3.

In order to determine the equilibrium time in the adsorption of 2,4-dichlorophenol, the amount of adsorption has been studied as a function of time and in different initial concentrations (Fig. 4). After 2 hours, increasing the contact time has no effect on increasing the amount of absorption, and this indicates that the reaction has reached equilibrium. It can be seen that the absorption process is fast at first and becomes slower as the equilibrium time is reached. This is related to the fact that in the initial stages of adsorption, more active sites are available, so the adsorption happens quickly, after this time, due to the repulsion between the adsorbed species and the species in the mass, the adsorption becomes difficult. Adsorption in different concentrations has also been shown. The amount of adsorption decreased with increasing concentration. To investigate the effect of adsorbent amount on adsorption capacity, different amounts of Me-SBA-16 adsorbent (0.2, 0.4, 0.6 and 0.8 g/L) were added to 25 mL of 200 mg/L solution of the pollutant. Figure 5 shows that the amount of absorbed phenolic compound increases significantly with increasing amount of adsorbent. The desulfurization performance of as-received and modified mesoporous carbon was evaluated using model oils in a batch type adsorption setup. For a typical run, the adsorption conditions are as follows: room temperature; adsorption time 30, 60, 120, 180 and 240 min. The sorption of dibenzothiphenene on Au-OCMK-3 was more than CMK-3 (Fig. 6). Au species contribute to an increase in the number of active centers, which improve the adsorption of dibenzothiphenene on mesoporous carbon. The results of the study conducted by Zolfaghari et al. show that OCMK-3 functionalized with zinc oxide is an effective adsorbent for removal of lead and mercury.

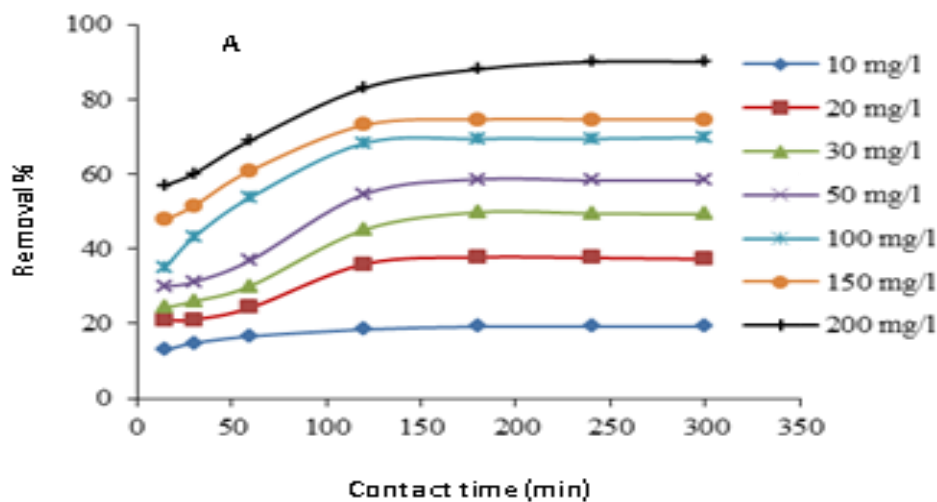


Figure 4. The effect of initial concentration and time on the absorption of 2,4-dichlorophenol by Me-SBA-16 (adsorbent dosage = 0.9 g/L, temperature: 40 °C, pH = 7).

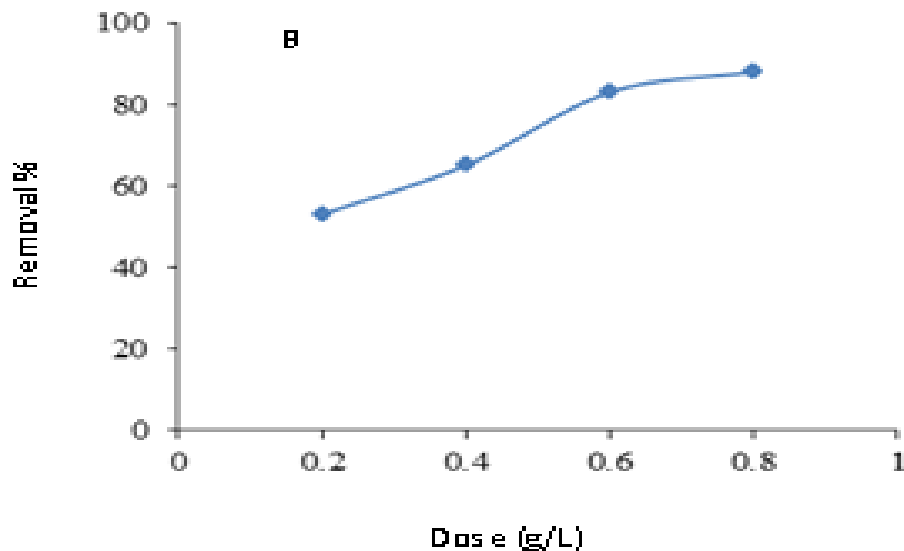


Figure 5. The effect of adsorbent dose on the adsorption of 2,4-dichlorophenol by Me-SBA-16 (initial concentration= 10 mg/L, contact time: 120 minutes, temperature: 40 °C, pH = 7) (B).

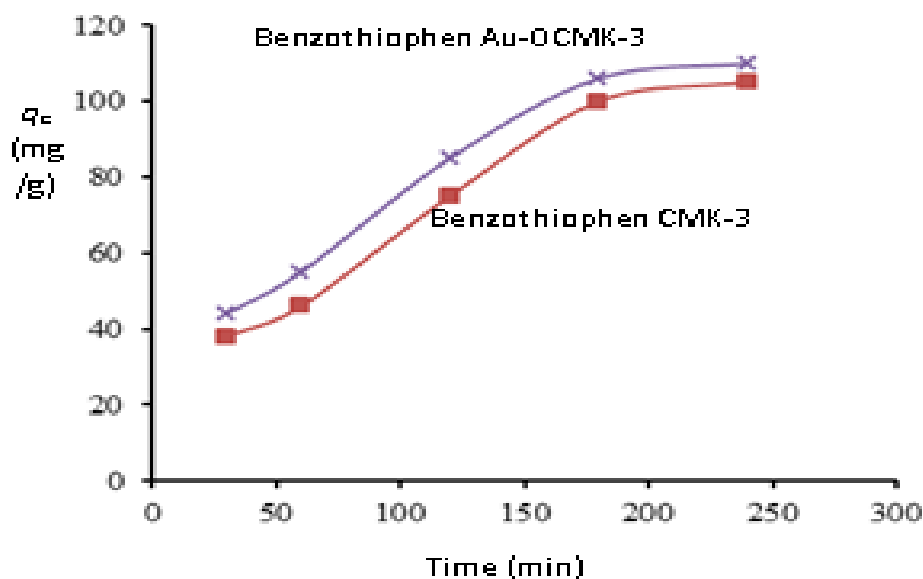


Figure 6. The sorption of dibenzothiophene on nanoadsorbent studied (Effect of contact time on removal of DBT (dose of 0.7 g/L and temperature of 25 °C).

## Conclusion

In this research, the synthesis of nanoporous silicate SBA-16 has been done correctly. The XRD diagram confirms this issue. Me-SBA-16 showed that it has a high ability to absorb 2,4-dichlorophenol. Melamine groups are the reason for this ability. Further researches on this matter of identification and investigation of different dimensions of adsorption are ongoing. We demonstrate that functionalization of CMK-3 with gold is possible. The present study shows that the Au-OCMK-3 some deal is an effective adsorbent for the removal of dibenzothiophene.

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